

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58431

May 6, 2010 2:47:10 PM



Page 2

Item ID: D2564

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Angle

Start Date: 06/05/2010 Start Qty: 24.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 24.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

MW
10/05/19

24

0

140

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

10-5-20

240 SP

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/20

W 10/05/20

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Picklist Print

May 6, 2010 2:47:14 PM

Page 1

Work Order ID: 58431



Parent Item: D2564



Parent Item Name: Mounting Angle

Start Date: 06/05/2010

Required Date: 13/05/2010

Comments: IPP: ☐D☐02.09.09☐Re-format; Added FA276 Folio☐KJ/RF

Start Qty: 24.00

Required Qty: 24.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D6207		Manufactured	No			100	f	25.0000	0.0916			



Angle Extrusion



Location

Loc Qty

Loc Code

MAT07

25

46909

25

1.75 *amt 10/05/18*

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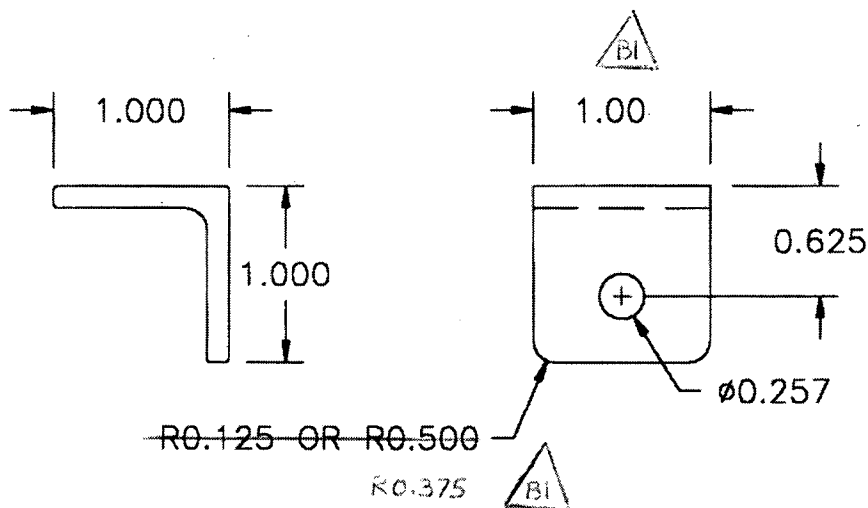
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DESIGN		DRAWN BY		DART AEROSPACE LTD	
MIKE M		MIKE M		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED		APPROVED		DRAWING NO.	REV. B
BW		BW		D2564	SHEET 1 OF 1
DATE		TITLE		SCALE	
96:04:30		MOUNTING ANGLE		1:1	
B	97:05:06		MODIFIED DIMENSIONS		
BI	4 RF 02.09.17		R0.375 WAS R0.125 OR R0.500; 1.00 WAS 1.000		

RELEASED
(97/05/06 BW)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 584/31

Bj 10-5-04

NOTES

- 1) MATERIAL: 6061-T6 ANGLE 1.0 X 1.0 X 0.125
MAKE FROM D6207-XXX ANGLE EXTRUSION
- 2) BREAK ALL SHARP EDGES 0.005 - 0.015
- 3) TOLERANCES PER DART Q51 Q18 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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